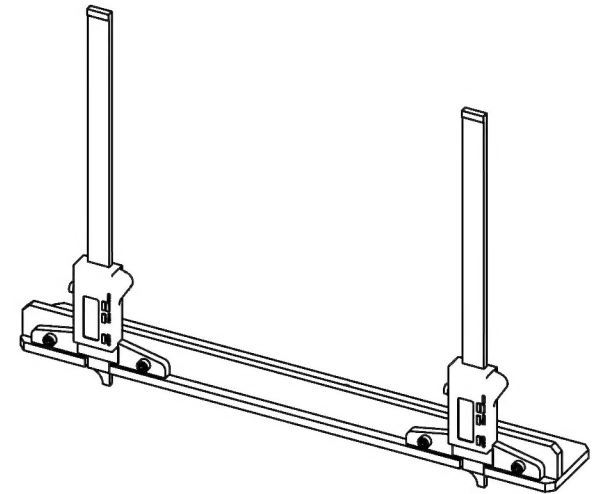
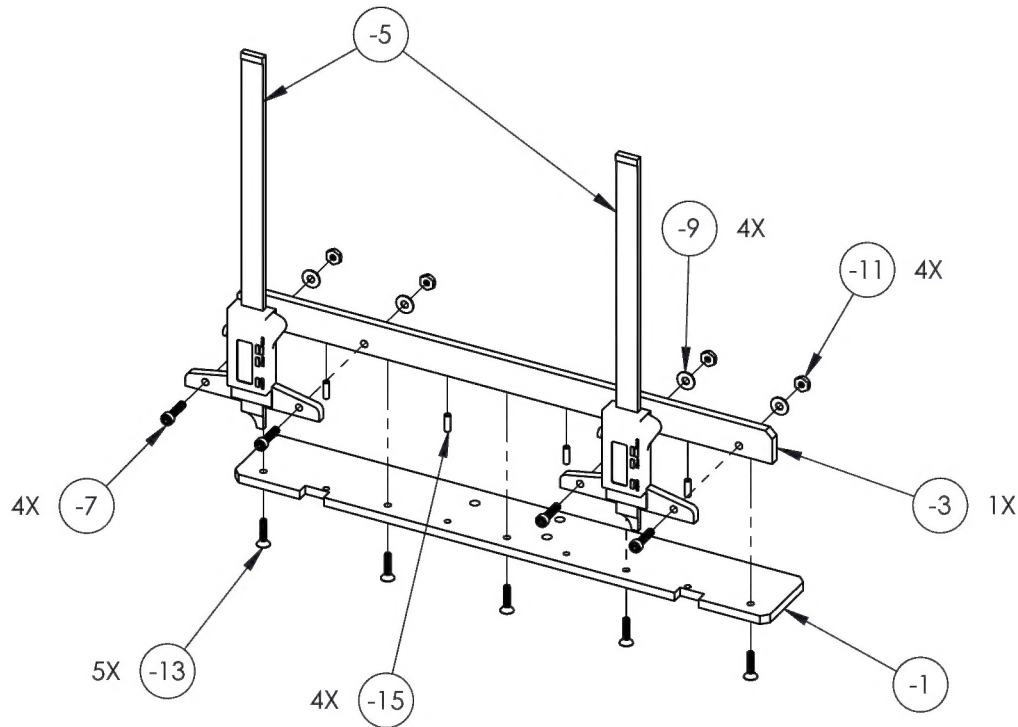


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



**UNDER REVIEW**  
URF 19-1049 19.10.28 (VM)

**NOTE:**

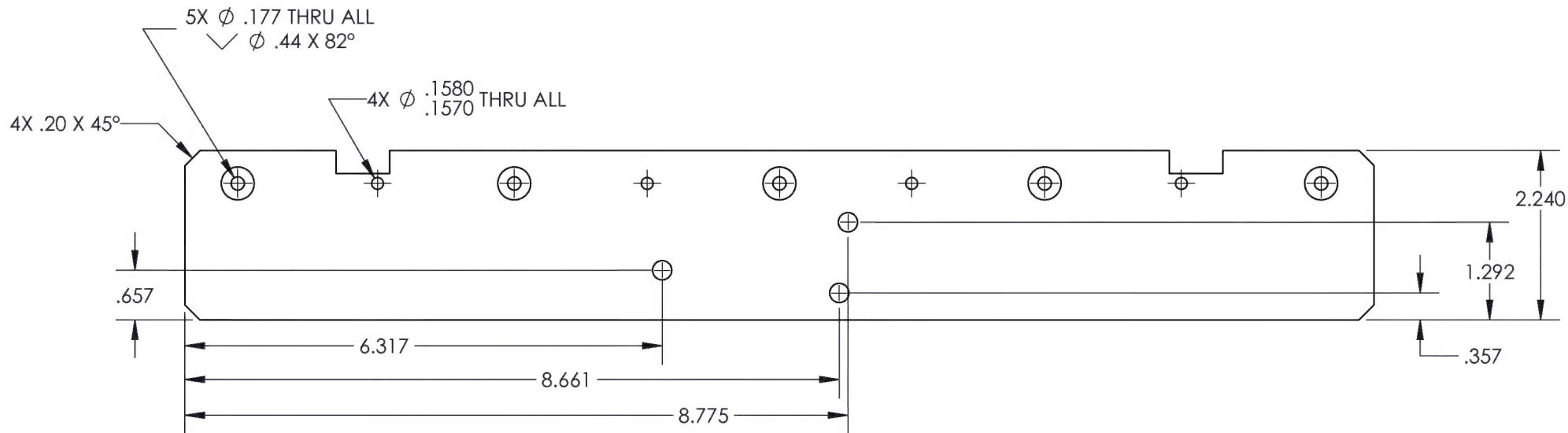
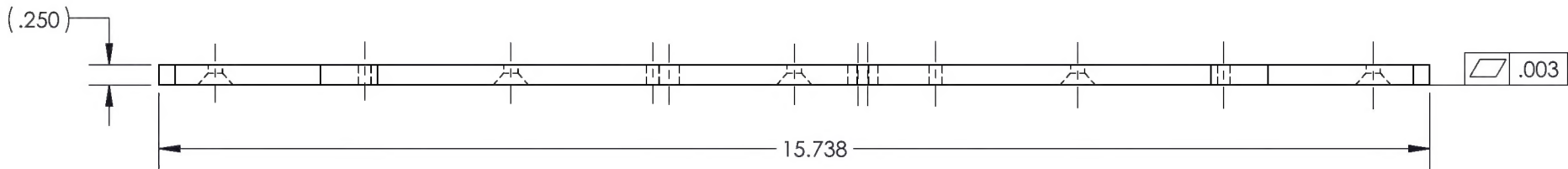
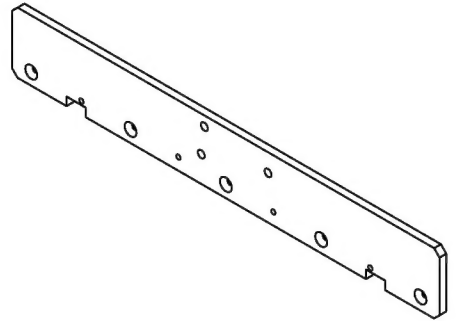
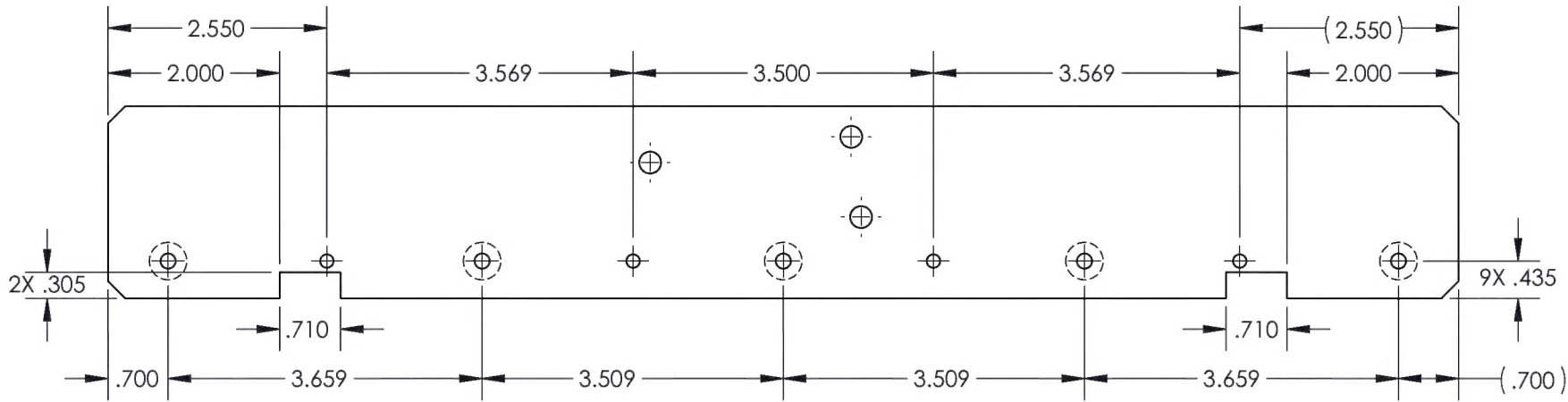
1. REF. EUROCOPTER T/N: 332A 94 2793.00.
2. PRESS 4 -15(PINS) INTO -3(RAIL), WITH .23 LEFT PROTRUDING.
3. USED IN KIT RBE332A94-2790-00.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE PLATE	1018 PRECISION GROUND	1/4 X 2-3/8 X 15-5/8	2
			-3	1	RAIL	1018 PRECISION GROUND	1/4 X 1-1/8 X 15-5/8	3
		B/O	-5	2	DEPTH GAGE		MITUTOYO #571-202-20	1
		B/O	-7	4	SOCKET HEAD CAP SCREW	STEEL	#10-32 X 3/4 MCMaster-CARR #90128A945	1
		B/O	-9	4	FLAT WASHER	STEEL	#10 MCMaster-CARR #91090A103	1
		B/O	-11	4	HEX NUT	STEEL	#10-32 MCMaster-CARR #90480A195	1
		B/O	-13	5	FLAT HEAD SOCKET CAP SCREW	STEEL	#8-32 X 5/8 MCMaster-CARR #91263A526	1
		B/O	-15	4	DOWEL PIN	STEEL	Ø5/32 X 1/2 MCMaster-CARR #98381A487	1

RED BARN MACHINE	
TITLE SLEEVE INCIDENCE MEASURE	
DWG NO. RBE332A94-2793-00	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS332
SCALE 1:5	DATE 8/10/2011
SHEET 1 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



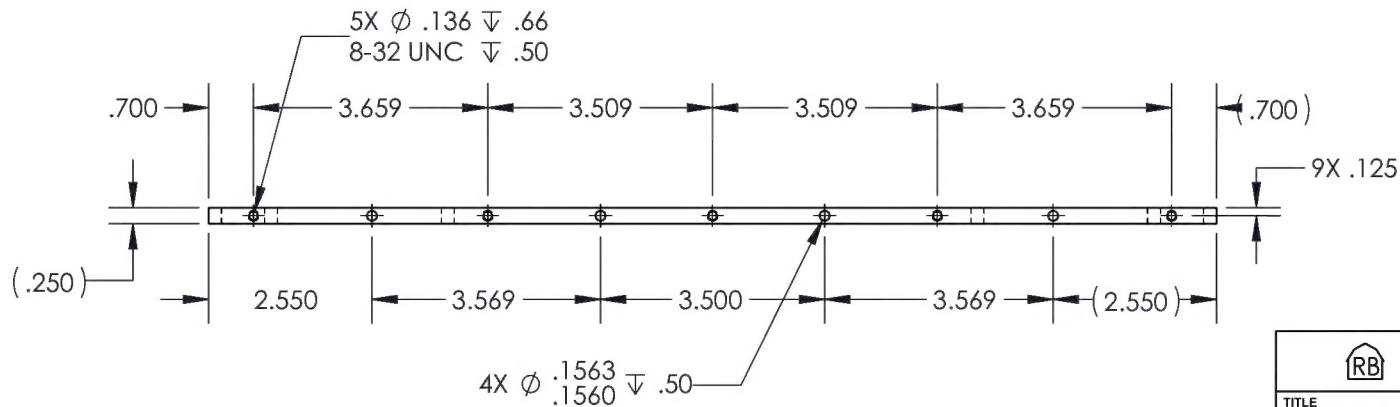
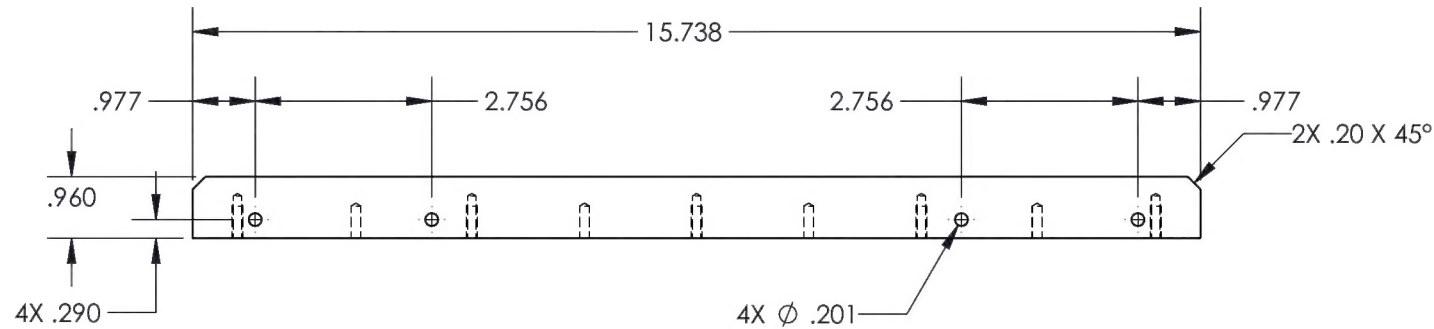
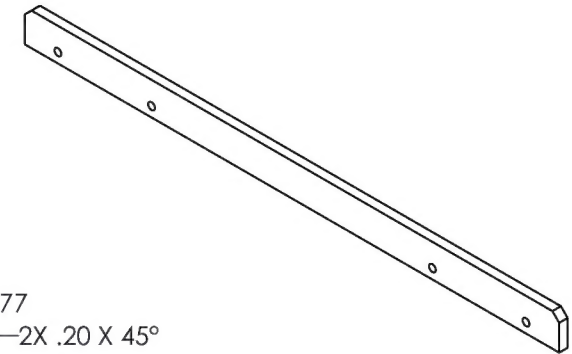
(-1)  
BASE PLATE

**UNDER REVIEW**  
URF 19-1049 19.10.28 (VM)

RED BARN MACHINE		
TITLE SLEEVE INCIDENCE MEASURE		
DWG NO. RBE332A94-2793-00-1		REV
MAT'L 1018 PRECISION GROUND	DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>	
.XXX $\pm$ .005	FRACTIONS $\pm$ 1/32	HEAT TREAT
.XX $\pm$ .01	ANGLES $\pm$ 5°	FINISH CAD PLATE YELLOW
.X $\pm$ .1		SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332	
SCALE 1:2	DATE 4/30/2011	SHEET 2 OF 3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



**UNDER REVIEW**  
URF 19-1049 19.10.28 (VM)

(-3)

RAIL

<b>RED BARN MACHINE</b>	
TITLE <b>SLEEVE INCIDENCE MEASURE</b>	
DWG NO. <b>RBE332A94-2793-00-3</b>	REV
MAT'L 1018 PRECISION GROUND	DRAWN BY: <b>GILBERT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm$ .005	HEAT TREAT
.XX $\pm$ .01	FINISH CAD PLATE YELLOW
.X $\pm$ .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:3	DATE 8/10/2011
SHEET 3 OF 3	